

# REDI-MIG<sup>®</sup> Plus 215c Ready-to-weld<sup>™</sup>

## Quality welds made easy

Providing outstanding results on aluminium, stainless and mild steel, the REDI-MIG<sup>®</sup> Plus 215c features a tight, crisp arc that is easy to start and control. The semi-synergic control voltage sweet spot makes finding the right setting a breeze ensuring low spatter and quality welds, even for the not-so-experienced welder.

Combined with excellent arc stability across the entire welding range, including down low, this machine is ideal for panel and thin sheetmetal work. MIG weld from 0.5mm to 5mm while the flux-cored wire capability ensures you can handle thicker material up to 8mm.

The REDI-MIG<sup>®</sup> Plus 215c has integrated wire feeding capabilities and can accept 5kg and 15kg spools with tool-less wire change. The Ready-to-weld<sup>™</sup> package, including LINC Gun<sup>®</sup> 240G, work return lead, drive roll, flowmeter, 3m primary lead and 15 amp plug, ensures you can unpack and get welding in minutes.

This single-phase, medium duty MIG welder is ideal for smash repair, sheetmetal, maintenance/repair and rural applications and is backed by a 3-year parts and labour warranty.



## Processes

MIG, Flux-cored

## Advantage Lincoln

- **Wide 30-220 amp welding output**
- **Semi-synergic control**
- **Weld procedure guide**
- **MIG Weld 0.5mm to 5.0mm** sheet metal in a single pass
- **Weld up to 8.0mm steel** using self-shielded Lincoln Electric Innershield<sup>®</sup> wires (FCAW-SS)
- **12-step voltage selection**
- **No hassle, tool-less design** wire drive system
- **Roll-on/roll-off cylinder tray**
- **3-year warranty** on parts and labour

## Description

Output **CV** **DC** Input **1** **50/60**  
PHASE Hz

## Order

K32061-11

REDI-MIG<sup>®</sup> Plus 215c with built-in wire feeder

## TECHNICAL SPECIFICATIONS

Product Name	Product Number	Output Range (Amps)	Wire Feed Speed	Rated Output Current/Voltage/Duty Cycle	Wire Sizes	Rated Input to AS60974.1	Dimensions H x W x D mm	Net Weight kg
REDI-MIG <sup>®</sup> Plus 215C	K32061-11	30 – 220 Amp	1 -20m/min	220A/25V @ 15% 130A/20.5V @ 60% 100A/19V @ 100%	Solid 0.6 – 1.0 mm Alum 0.9 – 1.2 mm FCAW 0.9 – 1.2 mm	15 amp	765 x 427 x 850mm	87

## A CLOSER LOOK

### READY TO GO

Roll out the machine quickly and easily and get welding in minutes.

FREE Ready-to-weld™ package includes:

- LINC Gun®
- work return lead
- drive roll
- flowmeter
- 3m primary lead and 240V 15 A plug

NOTE: digital volt/amp meter supplied as an additional accessory



### READY FOR THE FEATURES YOU NEED

2T/4T Mode enables the selection of 2-step or 4-step modes.

Burnback Time Control allows for a preselected length of wire to remain protruding from the gun after welding.

Spot Welding Timer.



### READY FOR CONVENIENCE AND RELIABILITY

Roll-on/roll-off cylinder tray reduces lifting.

Comprehensive welding guide takes the guess work out of set up.

Backed by the industry's best 3-year parts and labour warranty.



### READY FOR SIMPLICITY

Simple, easy-to-use controls—no complicated menu systems.

No hassle, tool-less design wire drive system that is both 5 and 15 kg spool compatible.

12 Step voltage selection gives greater control of the arc across the welding range.



#### CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric® for advice or information about their use of our products. We respond to our customers based on the best information in our possession at that time.

Lincoln Electric® is not in a position to warrant or guarantee such advice, and assumes no liability, with respect to such information or advice. We expressly disclaim any warranty of any kind, including any warranty of fitness for any customer's particular purpose, with respect to such information or advice. As a matter of practical consideration, we also cannot assume any responsibility for updating or correcting any such information or advice once it has been given, nor does the provision of information or advice create, expand or alter any warranty with respect to the sale of our products.

Lincoln Electric® is a responsible manufacturer, but the selection and use of specific products sold by Lincoln Electric® is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric® affect the results obtained in applying these types of fabrication methods and service requirements.

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